

Date: Thursday, 11/15/2007 12:56:26 PM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CUSHION
Job Number :	35769		
Estimate Number :	10158		
P.O. Number :	N/A	Part Number :	D2182B
This Issue :	11/15/2007	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D2182 REV C
First Issue :	N/A	Project Number :	N/A
Previous Run :	34777	Drawing Revision :	C
Written By :	Material :		N/A
Checked & Approved By :	Type :	Due Date :	12/7/2007
Comment :	Est: B 98.09.21 Re-done KS	Qty:	500 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5050

Extrude per Dwg D2182

C20711115

500

2.0	10173	NEOPRENE CUSHION
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Comment: Qty.: 1.0000 f(s)/Unit Total: 500.0000 f(s)
 CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

7/12/11 SP

500 feet

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

8/12/13 +500 feet

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 4DC

9/12/13 SP

500 feet

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/12/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/15/2007 12:56:26 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 35769

Part Number: D2182B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

2012/14

Job Completion



U 8-12-14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

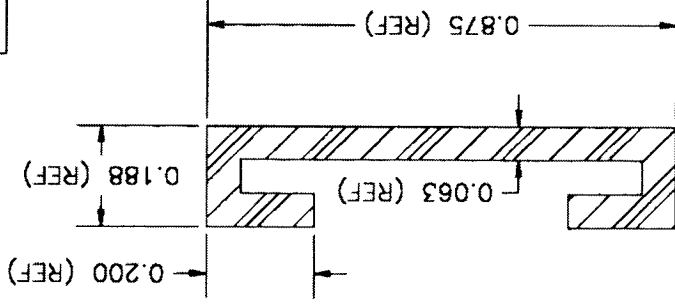
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART

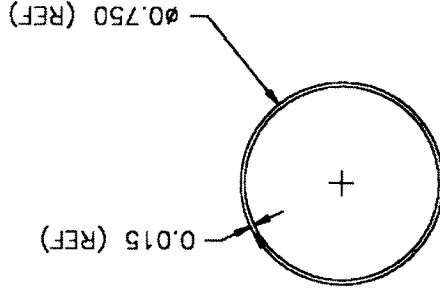
PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2182	REV. C SHEET 1 OF 1
DATE	Jan. 6, 1995	TITLE	SCALE
B	97:04:07	RUBBER CUSHION	
C	97:05:14	ADD MATERIAL SPECIFICATION	
		ADD HEAT SHRINK	



D2182W050 RUBBER CUSHION
W-WHITE
B-BLACK
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING

RELEASED 97/05/16 15

613-632-1055

**Avid Products****CERTIFICATE OF COMPLIANCE**

This is to certify that the item(s) listed below, shipped on 11/30/07 Purchase order 5050 Lot # 46494113071 were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate

conformance with applicable specification requirements.

QUANTITY SHIPPED
500 FT.

PART NUMBER
6004

DESCRIPTION/SPECIFICATION
SANTOPRENE 101-73

Patty Trevizo
CUSTOMER SERVICE

12/13/07

3730 East Southern Avenue ♦ Phoenix, Arizona 85040
Phone 602-438-1221 ♦ Fax 602-437-2270